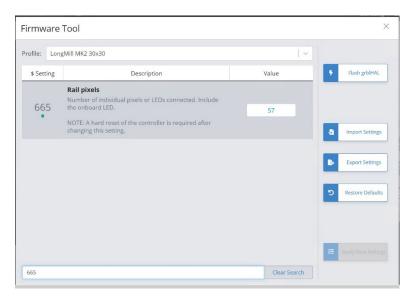
Products used:

5V 3A Power Supply Adapter,	https://a.co/d/fmhnMH2
ALITOVE 3.2ft 60 Pixels WS2812B Individual	https://a.co/d/euN1qXw
Addressable RGB LED Strip Light	
100ft(30.5m) 22 AWG 4Pin RGB Wire	https://a.co/d/eM8GTAY
Extension Cable with Spool	
Taiss 560PCS 2.54mm JST-XH Connector	https://a.co/d/01rHwsm
Kit	
600 Pcs 2.5mm Pitch 2 3 4 5 Pin JST SM	https://a.co/d/2rd1SnR
Connector Male&Female Plug	

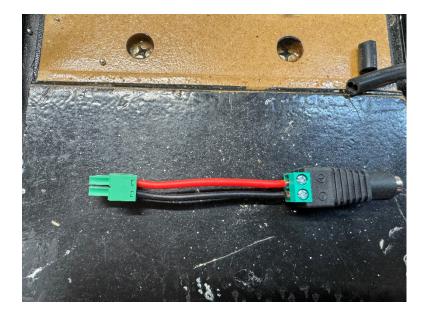
^{*}The power Supply and LED strip light were purchased simply because I could get them overnight. I make no recommendations on quality or reliability.



 The power adapter includes multiple tips. We are using the DC jack (green) on the right



2. Update firmware \$665.
Set the value to the number of LEDs in your strip plus the onboard status light. (My LED strip was cut to fit and has 56 LEDs). Power off SLB tom make connections.



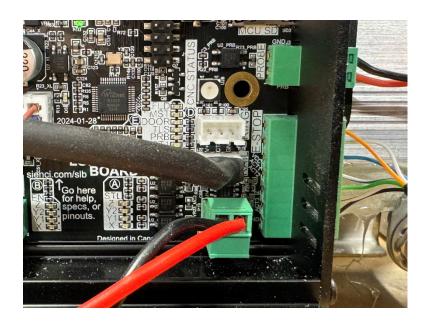
3. Starting with the Power supply, I used the barrel jack to DC terminal to connect to the SLB port labeled "LED PWR"



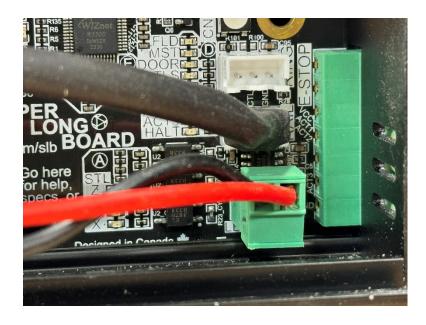
4. Connecting the LED PWR to the power supply



5. Install JST-XH 2.5 3 terminal male connector to LED extension cable. Note wire configuration on board.



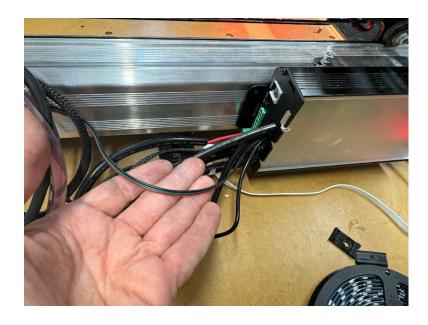
6. Connect both Power and data to SLB



7. Note connection layout marked between ring and rail connection. Also note polarity at the bottom left and right of the LED PWR port



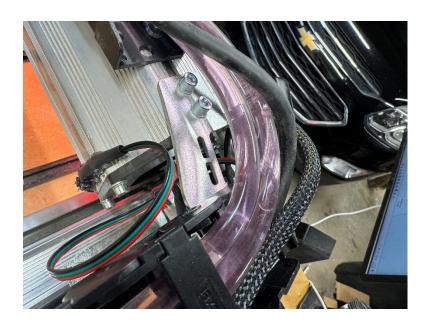
8. SLB wired and ready to close



9. Route the LED extension cable out the back of the SLB



10. Run the LED extension cable into the drag chain



11. Extension cable out of the drag chain with a loop of slack so there is no tension on cable



12. Secure cable to the back of the X gantry (Ugly hot glue job)



13. Power on the SLB and make sure all lights up



14. Power strip attached to bottom of X gantry. Strip had self-adhesive strip but I added hot glue in spots